

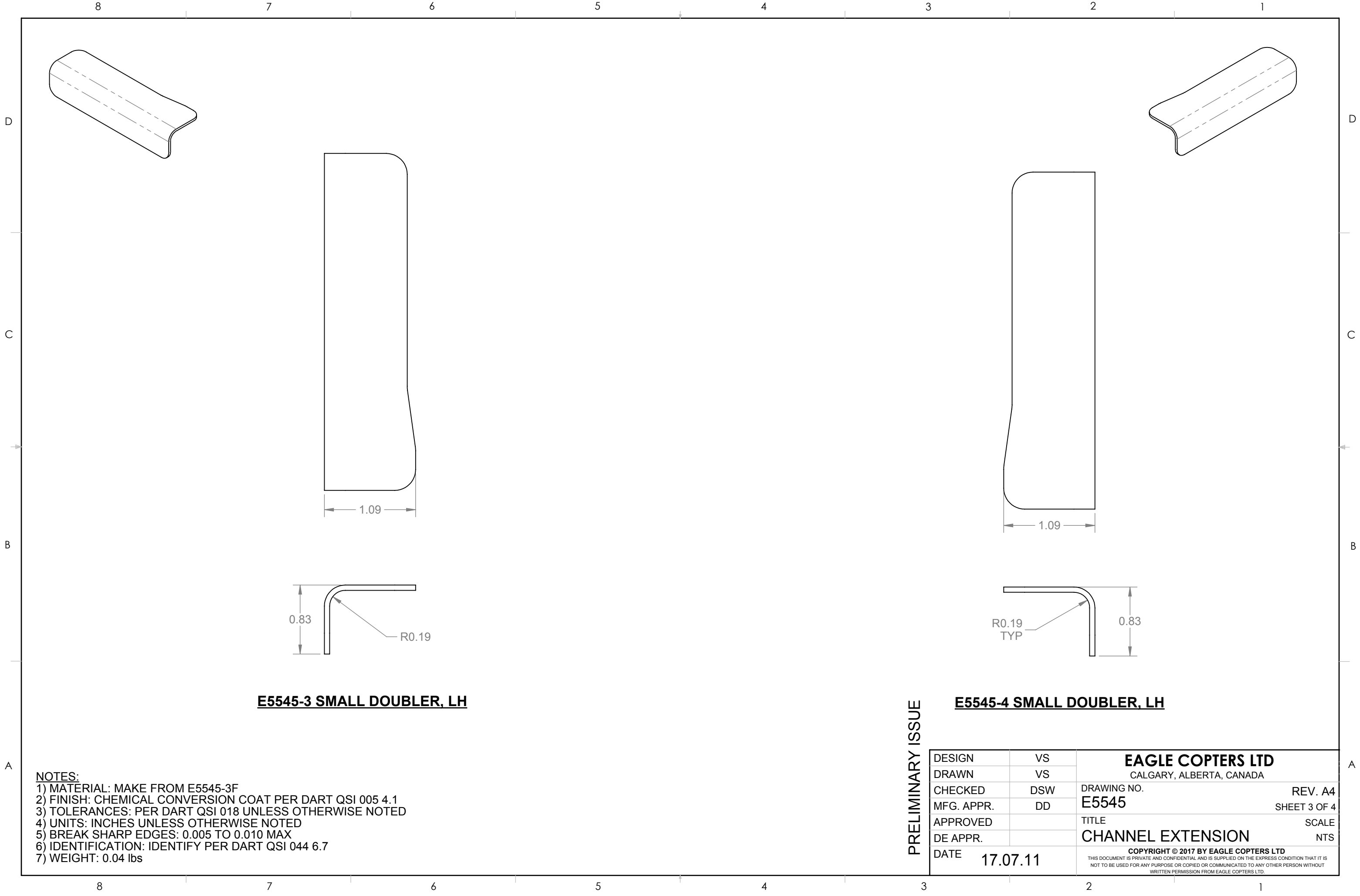
**E5545-1F FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: 7075-T6/T62 ALUMINUM SHEET, 0.063 THK  
QQ-A-250/12 OR AMS-QQ-A-250/12  
OR AMS 4045  
OR ASTM B209  
REF DART SPEC M7075T6S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.21 lbs
- 8) UNDEFINED FEATURES CONTROLLED BY E5545-1F.DXF REV A

PRELIMINARY ISSUE

DESIGN	VS	<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA	
DRAWN	VS		
CHECKED	DSW	DRAWING NO. <b>E5545</b>	REV. A4 SHEET 2 OF 4
MFG. APPR.	DD	TITLE <b>CHANNEL EXTENSION</b>	SCALE NTS
APPROVED			
DE APPR.			
DATE	17.07.11		
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- NOTES:**
- 1) MATERIAL: MAKE FROM E5545-3F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
  - 7) WEIGHT: 0.04 lbs

PRELIMINARY ISSUE

DESIGN	VS	<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA	
DRAWN	VS		
CHECKED	DSW	DRAWING NO.	REV. A4
MFG. APPR.	DD	<b>E5545</b>	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>CHANNEL EXTENSION</b>	NTS
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